

ALTECH® ABS A1000/123 UV AS

Acrylonitrile Butadiene Styrene

ALBIS PLASTIC GmbH

Message:

ALTECH® ABS A1000/123 UV AS is an Acrylonitrile Butadiene Styrene (ABS) product. It can be processed by injection molding and is available in Asia Pacific, Europe, or North America.

Characteristics include:

REACH Compliant

RoHS Compliant

Antistatic

High Flow

Stabilized

General Information			
Additive	Antistatic		
	Processing Stabilizer		
	UV Stabilizer		
Features	Antistatic		
	High Flow		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	42.0	cm ³ /10min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness (H 358/30)	106	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2400	MPa	ISO 527-2
Tensile Stress	45.0	MPa	ISO 527-2
Tensile Strain (Break)	7.0	%	ISO 527-2
Flexural Modulus	2800	MPa	ISO 178
Flexural Stress	70.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	12	kJ/m ²	ISO 179/1eA
Notched Izod Impact Strength (23°C)	20	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	81.0	°C	ISO 75-2/A
Vicat Softening Temperature	95.0	°C	ISO 306/B50
Injection	Nominal Value	Unit	

Drying Temperature		
Circulation Dryer	80.0	°C
Desiccant Dryer	80.0	°C
Drying Time		
Circulation Dryer	3.0 to 6.0	hr
Desiccant Dryer	2.0 to 4.0	hr
Processing (Melt) Temp	220 to 260	°C
Mold Temperature	50.0 to 80.0	°C

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Recommended distributors for this material

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