

Fiberfil® PP-68/V2

Polypropylene Copolymer

Fiberfil® Engineered Plastics Inc.

Message:

Fiberfil®PP-68/V2 is a polypropylene copolymer (PP Copoly) material. This product is available in North America.

Fiberfil®The main features of PP-68/V2 are:

flame retardant/rated flame

Flame Retardant

Copolymer

General Information			
Features	Copolymer		
	Flame retardancy		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.978	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	20	g/10 min	ASTM D1238
Molding Shrinkage - Flow			ASTM D955
3.18 mm	1.7 - 2.1	%	ASTM D955
6.35 mm	2.0 - 2.4	%	ASTM D955
Water Absorption (24 hr)	0.020	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	85 - 90		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	896	MPa	ASTM D638
Tensile Strength (23°C)	19.0	MPa	ASTM D638
Tensile Elongation (Yield, 23°C)	25	%	ASTM D638
Flexural Modulus - Tangent (23°C)	827	MPa	ASTM D790
Flexural Strength (23°C)	31.7	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	320	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	71.1	°C	ASTM D648
1.8 MPa, not annealed	62.8	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm)	V-2		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	76.7	°C	
Drying Time	2.0	hr	

Suggested Max Moisture	0.20	%
Rear Temperature	182 - 199	°C
Middle Temperature	193 - 210	°C
Front Temperature	188 - 204	°C
Nozzle Temperature	182 - 193	°C
Processing (Melt) Temp	193 - 216	°C
Mold Temperature	32.2 - 71.1	°C
Injection Rate	Slow-Moderate	
Back Pressure	0.00 - 0.689	MPa
Injection instructions		

Screw speed: Slow to Medium

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