

Sarlink® TPE EE-2245N

Thermoplastic Elastomer

Teknor Apex Company

Message:

Sarlink®TPE EE-2245N is a thermoplastic elastomer (TPE) material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. The processing method is: extrusion.

Sarlink®The typical application field of TPE EE-2245N is: automobile industry

General Information			
Uses	Car exterior decoration		
Appearance	Opacity		
Forms	Particle		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.17	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	0.20	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shaw A	48		ASTM D2240
Shaw A, 15 seconds	45		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
Transverse flow: 100% strain	0.965	MPa	ASTM D412
Flow: 100% strain	1.45	MPa	ASTM D412
Tensile Strength			ASTM D412
Transverse flow: Fracture	6.34	MPa	ASTM D412
Flow: Fracture	4.07	MPa	ASTM D412
Tensile Elongation			ASTM D412
Transverse flow: Fracture	890	%	ASTM D412
Flow: Fracture	700	%	ASTM D412
Compression Set			ASTM D395
23°C, 22 hr	13	%	ASTM D395
70°C, 22 hr	28	%	ASTM D395
125°C, 70 hr	77	%	ASTM D395
Injection	Nominal Value	Unit	
Rear Temperature	199 - 210	°C	
Middle Temperature	204 - 216	°C	
Front Temperature	210 - 221	°C	
Nozzle Temperature	216 - 227	°C	
Processing (Melt) Temp	216 - 227	°C	

Mold Temperature	35.0 - 65.6	°C
Injection Pressure	1.38 - 6.89	MPa
Injection Rate	Fast	
Back Pressure	0.172 - 0.862	MPa
Screw Speed	50 - 120	rpm
Cushion	3.81 - 25.4	mm

Injection instructions

无需干燥.但如果湿度过大,则将粒料在150°F (65°C)的温度下干燥2-4小时.

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	193 - 204	°C
Cylinder Zone 2 Temp.	199 - 210	°C
Cylinder Zone 3 Temp.	204 - 216	°C
Cylinder Zone 5 Temp.	210 - 221	°C
Die Temperature	216 - 227	°C

Extrusion instructions

螺杆转速30 - 100 rpm

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

