

POLYblend PC/ABS 65CI

Polycarbonate + ABS

Polykemi AB

Message:

PC/ABS-blend

General Information			
Physical	Nominal Value	Unit	Test Method
Density	1.10	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	20	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	0.50 to 0.70	%	
Flow	0.50 to 0.70	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	48.0	MPa	ISO 527-2
Tensile Strain (Yield)	6.0	%	ISO 527-2
Flexural Modulus (23°C)	2100	MPa	ISO 178
Flexural Stress	77.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-30°C	40	kJ/m ²	
23°C	56	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179
-30°C	No Break		
23°C	No Break		
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ¹			
0.45 MPa, Unannealed	109	°C	ISO 75-2/B
0.45 MPa, Annealed	111	°C	ISO 75-2/B
1.8 MPa, Unannealed	91.0	°C	ISO 75-2/A
1.8 MPa, Annealed	100	°C	ISO 75-2/A
Vicat Softening Temperature			
--	123	°C	ISO 306/A50
--	105	°C	ISO 306/B50
Ball Pressure Test (95°C)	Pass		IEC 60695-10-2
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		UL 94
Glow Wire Ignition Temperature (2.00 mm)	650	°C	IEC 60695-2-13
NOTE			
1.	120°C/hr		

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