Anjacom® R500

Acrylonitrile Butadiene Styrene

Almaak International GmbH

Message:

Anjacom® R500 is an Acrylonitrile Butadiene Styrene (ABS) material. It is available in Europe for injection molding.

General Information			
Appearance	Black		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.04	g/cm³	ISO 1183
Water Absorption (Equilibrium, 23°C, 50% RH)	0.30	%	ISO 62
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	8.0	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	70	kJ/m²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	95.0	°C	ISO 306/B50
Injection	Nominal Value	Unit	
Drying Temperature	70.0 to 90.0	°C	
Drying Time	2.0 to 3.0	hr	
Suggested Max Moisture	0.20	%	
Processing (Melt) Temp	220 to 260	°C	
Mold Temperature	40.0 to 80.0	°C	

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Recommended distributors for this material

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