

ALFATER XL® A85E 1GP0000

Thermoplastic Vulcanizate

ALBIS PLASTIC GmbH

Message:

ALFATER XL® A85E 1GP0000 is a Thermoplastic Vulcanizate (TPV) product. It can be processed by extrusion and is available in Asia Pacific, Europe, or North America. Applications of ALFATER XL® A85E 1GP0000 include automotive, caps/lids/closures, construction applications, engineering/industrial parts and furniture.

Characteristics include:

REACH Compliant

RoHS Compliant

Good Weather Resistance

General Information			
Features	Alkali Resistant Good Weather Resistance Ozone Resistant		
Uses	Automotive Applications Caps Construction Applications Furniture Handles Knobs Seals		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.950	g/cm ³	ISO 1183
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A)	85		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	5.30	MPa	ISO 527-2
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	13.0	MPa	ISO 37
Tensile Elongation (Break)	650	%	ISO 37
Compression Set ¹ (100°C, 22 hr)	55	%	ISO 815
Thermal	Nominal Value	Unit	
Service Temperature	-40 to 125	°C	
Injection	Nominal Value	Unit	
Drying Temperature	70.0 to 80.0	°C	

Drying Time	2.0 to 4.0	hr
Processing (Melt) Temp	195 to 215	°C
Mold Temperature	10.0 to 70.0	°C
Injection Rate	Fast	

NOTE

1. 25%

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

