

HAIPLEN EP70 C5

Polypropylene Copolymer

Taro Plast S.p.A.

Message:

HAIPLEN EP70 C5 is a polypropylene copolymer (PP Copoly) product, which contains 25% calcium carbonate filler. It can be processed by injection molding and is available in Europe.

- Features include:
- flame retardant/rated flame
 - Copolymer
 - beautiful
 - heat stabilizer
 - UV stability

General Information			
Filler / Reinforcement	Calcium carbonate filler, 25% filler by weight		
Additive	heat stabilizer		
	UV stabilizer		
Features	Copolymer		
	Laser marking		
	Detergent resistance		
	Thermal Stability		
	Excellent appearance		
Appearance	Available colors		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.08	g/cm ³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	14	g/10 min	ASTM D1238, ISO 1133
Molding Shrinkage			ASTM D955
Flow	1.1	%	ASTM D955
Transverse flow	1.1	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	22.0	MPa	ASTM D638, ISO 527-2
Tensile Elongation (Break)	20	%	ASTM D638, ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	50	kJ/m ²	ISO 179
Notched Izod Impact	45	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, not annealed	115	°C	ASTM D648, ISO 75-2/B

1.8 MPa, not annealed	60.0	°C	ASTM D648, ISO 75-2/A
Vicat Softening Temperature			
--	152	°C	ASTM D1525, ISO 306/A50 1 ¹
--	80.0	°C	ASTM D1525, ISO 306/B50 2 ²
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index (Solution A)	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.20 mm)	HB		UL 94
Oxygen Index	21	%	ASTM D2863
Additional Information			
Granule Humidity, TARO 002: 0.05%Density, ISO 118: 1.07 to 1.09 Mg/m ³ Density. ASTM D792: 1.07 to 1.09 Mg/m ³ Notched Izod Impact Strength , ISO 180, 23°C: 45 J/mCharpy Impact Strength, ASTM D256: 50 kJ/m ² CTI IEC 112, IEC 60112, Method A: >600 V			
Injection	Nominal Value	Unit	
Drying Temperature	70.0 - 80.0	°C	
Drying Time	1.0	hr	
Processing (Melt) Temp	190 - 220	°C	
Mold Temperature	40.0 - 60.0	°C	
Injection Rate	Fast		
NOTE			
1.	速率 A (50°C/h), 压 力1 (10N)		
2.	速率 A (50°C/h), 载荷2 (50N)		

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