

TAROLON 2500 G2

Polycarbonate

Taro Plast S.p.A.

Message:

Polycarbonate medium viscosity, 10% glass fiber reinforced.
Available: all colors, UV stabilized (L), release agent (W).

General Information			
Filler / Reinforcement	Glass Fiber,10% Filler by Weight		
Additive	Mold Release		
	UV Stabilizer		
Features	Good Mold Release		
	Good UV Resistance		
	Medium Viscosity		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.24 to 1.26	g/cm ³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	12	g/10 min	ASTM D1238, ISO 1133
Molding Shrinkage - Flow	0.30 to 0.50	%	ASTM D955
Water Absorption			
23°C, 24 hr	0.080	%	ASTM D570, ISO 62
Saturation	0.30	%	ASTM D570
Saturation, 23°C	0.30	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3800	MPa	ASTM D638, ISO 527-2
Tensile Strength			ASTM D638, ISO 527-2
Yield	75.0	MPa	
Break	70.0	MPa	
Tensile Elongation (Break)	6.0	%	ASTM D638, ISO 527-2
Flexural Modulus	3600	MPa	ASTM D790, ISO 178
Flexural Stress			
-- 1	105	MPa	ISO 178
-- 2	100	MPa	ISO 178
Yield	105	MPa	ASTM D790
Break	100	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method

Charpy Notched Impact Strength ³ (23°C)	10	kJ/m ²	ASTM D256, ISO 179
Charpy Unnotched Impact Strength ⁴ (23°C)	45	kJ/m ²	ASTM D256, ISO 179
Notched Izod Impact (23°C, 3.20 mm)	150	J/m	ISO 180, ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	142	°C	ASTM D648, ISO 75-2/A
Continuous Use Temperature ⁵	130	°C	IEC 60216
Vicat Softening Temperature	153	°C	ISO 306/A50, ASTM D1525 ⁶
Ball Pressure Test (125°C)	Pass		VDE 0470
CLTE - Flow (-30 to 30°C)	3.5E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+16	ohms·cm	ASTM D257
Dielectric Strength (2.00 mm)	22	kV/mm	ASTM D149
Comparative Tracking Index (Solution A)	150	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	V-2		
3.20 mm	V-1		
Glow Wire Ignition Temperature (2.00 mm)	850	°C	IEC 60695-2-13
Oxygen Index	30	%	ASTM D2863
Injection	Nominal Value	Unit	
Drying Temperature			
--	100 to 110	°C	
Pre-heater	120 to 130	°C	
Drying Time			
--	1.0 to 2.0	hr	
Pre-heater	3.0	hr	
Processing (Melt) Temp	260 to 300	°C	
Mold Temperature	100 to 120	°C	
Injection Rate	Fast		
NOTE			
1.	Yield		
2.	Break		
3.	6x4x50 mm		
4.	6x4x50 mm		
5.	20000 hrs		
6.	Rate A (50°C/h), Loading 1 (10 N)		

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