

RTP PA66 40 M BLK

Polyamide 66

RTP Company

Message:

Value Product - Mineral - Heat Stabilized

General Information			
Filler / Reinforcement	Mineral filler, 40% filler by weight		
Additive	heat stabilizer		
Features	Thermal Stability		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.50	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.70 - 1.1	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.50	%	ASTM D570
Moisture Content	0.20	%	
Primary Additive	40	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	8270	MPa	ASTM D638
Tensile Strength	60.0	MPa	ASTM D638
Tensile Elongation (Yield)	2.0 - 3.0	%	ASTM D638
Flexural Modulus	6890	MPa	ASTM D790
Flexural Strength	103	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	27	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	270	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	232	°C	ASTM D648
1.8 MPa, not annealed	199	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	4.0	hr	
Dew Point	-17.8	°C	
Processing (Melt) Temp	277 - 299	°C	
Mold Temperature	65.6 - 107	°C	

Injection Pressure	68.9 - 124	MPa
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Injection instructions

Desiccant Type Dryer Required.

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Recommended distributors for this material

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