Axiall PVC 7181

Rigid Polyvinyl Chloride Axiall Corporation

Message:

Georgia Gulf 7181 is a special purpose rigid PVC profile extrusion compound designed for applications requiring weatherability, impact strength, dimensional stability, flame retardance, and chemical resistance.

General Information					
UL YellowCard	E53006-243329				
Features	Good dimensional stability				
	Impact resistance, good				
	Good chemical resistance				
	Good weather resistance				
	Flame retardancy				
Uses	Outdoor furniture				
	Profile				
A	M/Lin.				
Appearance	White				
	Available colors				
	Light beige				
Forms	Particle				
Processing Method	Extrusion				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.42	g/cm³	ASTM D792		
Molding Shrinkage - Flow	0.20 - 0.30	%	ASTM D955		
PVC Cell Classification	1-441-32-33		ASTM D4216		
Hardness	Nominal Value	Unit	Test Method		
Rockwell Hardness (R-Scale)	112		ASTM D785		
Durometer Hardness (Shore D)	80		ASTM D2240		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Modulus	2480	MPa	ASTM D638		
Tensile Strength (Yield)	42.1	MPa	ASTM D638		
Flexural Modulus	2830	MPa	ASTM D790		
Flexural Strength	75.8	MPa	ASTM D790		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact (3.18 mm)	960	J/m	ASTM D256		
Tensile Impact Strength	158	kJ/m²	ASTM D1822		
Thermal	Nominal Value	Unit	Test Method		

Deflection Temperature Under L	oad (1.8		
MPa, Unannealed)	72.2	°C	ASTM D648
CLTE - Flow	6.3E-5	cm/cm/°C	ASTM D696
Flammability	Nominal Value		Test Method
Flame Rating	V-0		UL 94
Additional Information			

Color Value, ASTM E308/E1345, L: ±1.0Color Value, ASTM E308/E1345, a: ±0.5Color Value, ASTM E308/E1345, b: ±0.5Flammability Classification, ASTM D635: SE/Self-Extinguishing

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