

Braskem PE HS5407V1

High Density Polyethylene

Braskem

Message:

HS5407V1 is a high molecular weight, high-density polyethylene, copolymer. Exhibit an elevated parison swelling, excellent wall thickness uniformity, an improved balance between stiffness and impact, good environmental stress cracking resistance (ESCR) and extended weathering resistance.

Application:

Blow Molded Large Parts: Intermediate Bulk Container (IBC).

Process:

Blow Molding.

General Information			
Features	Rigid, good		
	High ESCR (Stress Cracking Resistance)		
	High molecular weight		
	High density		
	Copolymer		
	Impact resistance, good		
	Good weather resistance		
Uses	Blow molding applications		
Agency Ratings	FDA 21 CFR 177.1520		
Processing Method	Blow molding		
	Compression molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.954	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR)			ASTM D1238
190°C/21.6 kg	7.0	g/10 min	ASTM D1238
190°C/5.0 kg	0.30	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance 1			ASTM D1693
2.00mm, 10% Igepal, molded, F50	95.0	hr	ASTM D1693
2.00mm, 100% Igepal, molded, F50	> 800	hr	ASTM D1693
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break, Compression Molded)	35.0	MPa	ASTM D638
Flexural Modulus - 1% Secant (Compression Molded)	1150	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (-40°C)	375	J/m	ASTM D6110
Thermal	Nominal Value	Unit	Test Method

Deflection Temperature Under Load (0.45 MPa, Unannealed, Compression Molded)	70.0	°C	ASTM D648
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Injection instructions

Recommended Blow Molding Conditions:

Feeding Zone: 180°C to 190°C

Barrel: 190°to 200°C

Die: 210°C

Mold Temperature Range: 5°C to 25°C

NOTE

1. 0.3mm notched-plaques

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