

# Cellidor B 500-05

Cellulose Acetate Butyrate

ALBIS PLASTIC GmbH

## Message:

Cellidor B 500-05 is a Cellulose Acetate Butyrate (CAB) product. It is available in Asia Pacific, Europe, or North America.

Characteristics include:

REACH Compliant

RoHS Compliant

Plasticized

Eco-Friendly/Green

Low to No Odor/Taste

| General Information                               |                            |           |             |
|---------------------------------------------------|----------------------------|-----------|-------------|
| Additive                                          | Plasticizer (5%)           |           |             |
| Features                                          | Low to No Odor             |           |             |
|                                                   | Non-Phthalate Plasticizer  |           |             |
|                                                   | Renewable Resource Content |           |             |
| Agency Ratings                                    | EC 1907/2006 (REACH)       |           |             |
| RoHS Compliance                                   | RoHS Compliant             |           |             |
| Physical                                          | Nominal Value              | Unit      | Test Method |
| Density                                           | 1.19                       | g/cm³     | ISO 1183    |
| Melt Volume-Flow Rate (MVR) (210°C/2.16 kg)       | 2.00                       | cm³/10min | ISO 1133    |
| Hardness                                          | Nominal Value              | Unit      | Test Method |
| Ball Indentation Hardness (H 132/30)              | 90.0                       | MPa       | ISO 2039-1  |
| Mechanical                                        | Nominal Value              | Unit      | Test Method |
| Tensile Modulus                                   | 2000                       | MPa       | ISO 527-2   |
| Tensile Stress                                    |                            |           | ISO 527-2   |
| Yield                                             | 50.0                       | MPa       |             |
| Break                                             | 50.0                       | MPa       |             |
| Tensile Strain                                    |                            |           |             |
| Yield                                             | 4.7                        | %         |             |
| Break                                             | 10                         | %         |             |
| Flexural Stress (3.5% Strain)                     | 60.0                       | MPa       | ISO 178     |
| Impact                                            | Nominal Value              | Unit      | Test Method |
| Charpy Notched Impact Strength                    | 15                         | kJ/m²     | ISO 179/1eA |
| Charpy Unnotched Impact Strength                  | 120                        | kJ/m²     | ISO 179/1eU |
| Thermal                                           | Nominal Value              | Unit      | Test Method |
| Heat Deflection Temperature (1.8 MPa, Unannealed) | 100                        | °C        | ISO 75-2/A  |
| Vicat Softening Temperature                       | 100                        | °C        | ISO 306/B50 |
| Electrical                                        | Nominal Value              | Unit      | Test Method |

|                        |               |         |           |
|------------------------|---------------|---------|-----------|
| Surface Resistivity    | 1.0E+14       | ohms    | IEC 60093 |
| Volume Resistivity     | 1.0E+18       | ohms·cm | IEC 60093 |
| Injection              | Nominal Value | Unit    |           |
| Drying Temperature     | 60.0 to 90.0  | °C      |           |
| Drying Time            | 2.0 to 4.0    | hr      |           |
| Suggested Max Moisture | 0.15          | %       |           |
| Processing (Melt) Temp | 180 to 230    | °C      |           |
| Mold Temperature       | 40.0 to 80.0  | °C      |           |

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### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

