

DIGITALWAX® DM 220

Unspecified

DWS Systems

Message:

Photosensitive Resin for DigitalWax® J Series Stereolithography Systems

DM220 Moulding Resin is a nano-filled ceramic resin specially developed for rubber moulding applications, including VLT, liquid silicones and vulcanized rubber at medium-high temperatures (max.180-200°C).

DM220 Moulding Resin is suitable for thick and thin models. DM220 Moulding Resin can be used to make liquid silicones and rubber vulcanized at a maximum temperature of 180-200°C. Models made of DM220 resin can be removed easily from the rubber mould and they can also be broken, allowing you to carry out some difficult cuts that would be even impossible with a metal model. DM220 delivers extremely smooth surfaces and exceptionally precise and sharp details.

Features

Smooth surface

High resolution

High accuracy

No further manual finishing needed

General Information		
Filler / Reinforcement	Unspecified Nano	
Features	Filled	
	Good Mold Release	
	Good Surface Finish	
Uses	Jewelry	
	Modeling Material	
	Mold Making	
	Thick-walled Parts	
	Thin-walled Parts	
Appearance	Blue	
	Opaque	
Forms	Liquid	
Processing Method	3D Printing, Stereolithography	
Physical	Nominal Value	Unit
Viscosity ¹ (25°C)	2.00 to 3.00	Pa · s
Hardness	Nominal Value	Unit
Durometer Hardness (Shore D)	94	
Mechanical	Nominal Value	Unit
Flexural Modulus	7300	MPa
Flexural Strength	102	MPa
NOTE		
1.	Liquid Resin	

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Recommended distributors for this material

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