TOTAL Polystyrene 3351

High Impact Polystyrene

TOTAL Refining & Chemicals

Message:

Polystyrene Impact 3351 is a high heat resistant, easy flow polystyrene for injection molding application. It is recommended for manufacturing of articles which require good dimensional stability at elevated temperatures.
Applications:
TV Cover
Office Automation
Electrical and Electronic
Household

General Information			
UL YellowCard	E314268-100058365	E66261-247996	E472299-102063201
Features	Good dimensional stability Good liquidity Heat resistance, high		
Uses	Electrical/Electronic Applications Electrical appliances Household goods Printing machine parts		
Agency Ratings	EC 1907/2006 (REACH)		
UL File Number	E314268		
Forms	Particle		
Processing Method	Injection molding		
Multi-Point Data	Specific Volume vs Temperature (ISO 11403-2) Viscosity vs. Shear Rate (ISO 11403-2)		

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	8.0	g/10 min	ASTM D1238
Spiral Flow [1]	53.0	cm	ASTM D3123
Molding Shrinkage - Flow	0.40 - 0.70	%	ASTM D955
Water Absorption (24 hr)	0.070	%	ASTM D570
Hardness	**Nominal Value**	**Unit**	**Test Method**
Rockwell Hardness (R-Scale, 23°C, Injection Molded)	99		ASTM D785
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength (Yield, 23°C, Injection Molded)	31.0	MPa	ASTM D638

Tensile Elongation (Break, 23°C, Injection Molded)	40	%	ASTM D638
Flexural Modulus (23°C, Injection Molded)	2350	MPa	ASTM D790
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact (23°C, Injection Molded)	86	J/m	ASTM D256
Thermal	**Nominal Value**	**Unit**	**Test Method**
Vicat Softening Temperature	98.0	°C	ASTM D1525 [2]
CLTE - Flow	9.1E-5	cm/cm/°C	ASTM D696
Heat Distortion	80	°C	ASTM D648
Electrical	**Nominal Value**	**Unit**	**Test Method**
Surface Resistivity	> 1.0E+14	ohms	IEC 60093
Dielectric Strength	150	kV/mm	ASTM D149
Injection	**Nominal Value**	**Unit**	
Rear Temperature	150 - 180	°C	
Middle Temperature	170 - 210	°C	
Front Temperature	190 - 230	°C	
Nozzle Temperature	210 - 240	°C	
Injection instructions			
Zone 4 Temperature: 200 to 240°C			
NOTE			
1.	Mold temperature: 220°C		
2.	速率 A (50°C/h), 压 力1 (10N)		

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China