

PERLEX® R271

Polycarbonate

A. Schulman Europe

Message:

PERLEX® R271 is a Polycarbonate (PC) material. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for extrusion.

Primary attribute of PERLEX® R271: Flame Rated.

Typical application of PERLEX® R271: Construction Applications

General Information			
Features	Low Flow		
Uses	Building Materials		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	4.0	g/10 min	ISO 1133
Molding Shrinkage	0.50 to 0.70	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2400	MPa	ISO 527-2
Tensile Stress (Yield)	65.0	MPa	ISO 527-2
Tensile Strain (Break)	100	%	ISO 527-2
Flexural Modulus	2350	MPa	ISO 178
Flexural Stress	100	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (Area) (23°C)	60.0	kJ/m ²	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	135	°C	ISO 75-2/B
1.8 MPa, Unannealed	125	°C	ISO 75-2/A
Vicat Softening Temperature	142	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Glow Wire Ignition Temperature (2.00 mm)	850	°C	IEC 60695-2-13

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Recommended distributors for this material

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