# Ad-Tech Epoxy ES-219

### Epoxy; Epoxide

Ad-Tech Plastic Systems Corp.

#### Message:

Ad-Tech Epoxy ES-219 is an Epoxy; Epoxide (Epoxy) product filled with aluminum. It can be processed by coating and is available in North America. Applications of Ad-Tech Epoxy ES-219 include tools, coating applications and repairing material. Characteristics include: Good Aesthetics Heat Resistant

General Information				
Filler / Reinforcement	Aluminum			
Features	Good Surface Finish			
	Good Thermal Stability			
	Non-MDA Cured			
	Thixotropic			
llees	Costing Applications			
Uses	Coating Applications			
	Molds/Dies/Tools			
	Repairing Material			
	Tooling			
Forms	Paste			
Processing Method	Coating			
Physical	Nominal Value	Unit	Test Method	
Apparent Density	1.20	g/cm³	ASTM D1895	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore D)	91		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Break)	34.5	MPa	ASTM D638	
Flexural Strength (Yield)	55.2	MPa	ASTM D790	
Compressive Strength	190	MPa	ASTM D695	
Thermal	Nominal Value	Unit	Test Method	
Glass Transition Temperature	154	°C	ASTM E1356	
Thermoset	Nominal Value	Unit		
Thermoset Components				

Mix Ratio by Volume: 11

Hardener

Mix Ratio by Weight: 10

Resin	Mix Ratio by Volume: 100	
Pot Life (25°C)	45 to 55	min
Demold Time (25°C)	960 to 1400	min

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#### Recommended distributors for this material

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