

TOTAL Polypropylene PPC 7712

Polypropylene Impact Copolymer

TOTAL Refining & Chemicals

Message:

Polypropylene PPC 7712 is heterophasic copolymer with a Melt Flow Index of 13 g/10 min combining good fluidity and mechanical properties. Polypropylene PPC 7712 is characterized by excellent impact resistance and antistatic properties and has been formulated to allow faster cycling through early demoulding. Polypropylene PPC 7712 has been developed specifically for the injection moulding of pipes, crates, pails and other heavy duty applications.

General Information			
Features	Antistatic property		
	Impact resistance, good		
	Fast molding cycle		
	Good liquidity		
Uses	Piping system		
	Barrel		
	Loading box		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS compliance		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	0.905	g/cm ³	ISO 1183
Apparent Density	0.53	g/cm ³	ISO 60
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	13	g/10 min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	80		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1200	MPa	ISO 527-2
Tensile Stress (Yield)	23.0	MPa	ISO 527-2
Tensile Strain (Yield)	6.0	%	ISO 527-2
Flexural Modulus	1100	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	7.0	kJ/m ²	ISO 179
23°C	40	kJ/m ²	ISO 179
Notched Izod Impact			ISO 180
-20°C	6.0	kJ/m ²	ISO 180

23°C	40	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	90.0	°C	ISO 75-2/B
1.8 MPa, not annealed	48.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	135	°C	ISO 306/A50
--	65.0	°C	ISO 306/B50
Melting Temperature (DSC)	165	°C	ISO 3146
Additional Information			

Notched Charpy Impact, ISO 179, 23°C: >40 kJ/m²Notched Izod Impact Strength, ISO 180, 23°C: >40 kJ/m²

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