

RTP 2299 X 115088 F

Polyetheretherketone

RTP Company

Message:

Glass Fiber - Carbon Nanotube - ESD Protection

General Information			
Filler / Reinforcement	Glass fiber reinforced material		
	Carbon nano filler		
Features	Electrostatic discharge protection		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.58	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.20 - 0.30	%	ASTM D955
Moisture Content	0.10	%	
Primary Additive	35	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	12800	MPa	ASTM D638
Tensile Strength	190	MPa	ASTM D638
Tensile Elongation (Yield)	2.5	%	ASTM D638
Flexural Modulus	12800	MPa	ASTM D790
Flexural Strength	296	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	80	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	910	J/m	ASTM D4812
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity			
--	1.0E+7 - 1.0E+10	ohms	ASTM D257
--	1.0E+6 - 1.0E+9	ohms	ESD STM11.11
Volume Resistivity	1.0E+3 - 1.0E+5	ohms · cm	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	149	°C	
Drying Time	3.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	349 - 399	°C	
Mold Temperature	163 - 218	°C	
Injection Pressure	82.7 - 124	MPa	
Injection instructions			

Desiccant Type Dryer Required.

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

