

Duratuf™ 930U2/X

Acetal (POM) Homopolymer

Technical Polymers, LLC

Message:

Duratuf™930U2/X is a polyoxymethylene (POM) homopolymer material. This product is available in North America and is processed by injection molding.

Duratuf™The main features of 930U2/X are:

flame retardant/rated flame

low viscosity

UV stability

General Information			
Additive	UV stabilizer		
Features	Low viscosity		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.42	g/cm³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	68.9	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	20	%	ASTM D638
Flexural Modulus (23°C)	3100	MPa	ASTM D790
Flexural Strength (23°C)	81.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	69	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	163	°C	ASTM D648
1.8 MPa, not annealed	104	°C	ASTM D648
Melting Temperature	178	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Additional Information			
Tensile Elongation, ASTM D638: >20%			
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0 - 4.0	hr	
Processing (Melt) Temp	210 - 221	°C	
Mold Temperature	79.4 - 98.9	°C	
Injection Rate	Moderate-Fast		

Back Pressure	0.103 - 0.689	MPa
Screw Speed	50 - 100	rpm
Clamp Tonnage	3.4 - 5.5	kN/cm ²
Cushion	6.35 - 12.7	mm
Screw L/D Ratio	20.0:1.0	
Screw Compression Ratio	2.5:1.0	

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