

LONGLITE® PBT 6000-280

Polycarbonate + PBT

CCP Group

Message:

PBT/PC 6000-250 is an unreinforced high impact modified natural color injection molding grade.

General Information			
Additive	Impact Modifier		
Features	High Impact Resistance		
	Impact Modified		
Appearance	Natural Color		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.19	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (250°C/2.16 kg)	10	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	0.60 to 1.6	%	
Flow	0.60 to 1.6	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	2000	MPa	ISO 527-2
Tensile Stress (Break, 23°C)	50.0	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	10	%	ISO 527-2
Flexural Modulus (23°C)	2000	MPa	ISO 178
Flexural Stress (23°C)	75.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	65	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	135	°C	ISO 75-2/B
1.8 MPa, Unannealed	95.0	°C	ISO 75-2/A
Melting Temperature	225	°C	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+14	ohms · cm	IEC 60093
Electric Strength (2.00 mm)	20	kV/mm	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	

Drying Temperature	120 to 140	°C
Drying Time	4.0	hr
Processing (Melt) Temp	240 to 270	°C
Mold Temperature	60.0 to 100	°C

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Recommended distributors for this material

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