

RTP 4099 X 128641 A

Polyphthalamide

RTP Company

Message:

Thermally Conductive - Electrically Insulative - Preliminary

General Information			
Features	Heat conduction		
	Insulation		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	2.57	g/cm ³	ASTM D792
Moisture Content	0.050	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	13800	MPa	ASTM D638
Tensile Strength	82.7	MPa	ASTM D638
Tensile Elongation (Yield)	< 1.0	%	ASTM D638
Flexural Modulus	13800	MPa	ASTM D790
Flexural Strength	103	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	27	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	80	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Thermal Conductivity ¹	1.0	W/m/K	ASTM E1530
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+12	ohms	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	107	°C	
Drying Time	4.0 - 6.0	hr	
Dew Point	-31.7	°C	
Processing (Melt) Temp	302 - 329	°C	
Mold Temperature	135 - 163	°C	
Injection Pressure	68.9 - 124	MPa	
Injection instructions			
Desiccant Type Dryer Required.			
NOTE			
1. Through-plane			

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Recommended distributors for this material

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