

BJB Polyurethane TC-262 A/B

Polyurethane
BJB Enterprises, Inc.

Message:

TC-262 A/B is a two-component water blown flexible semi-viscoelastic polyurethane foam system specifically developed for low-density molding. Nominal density of the finished product is in the range of 5-6 pounds per cubic foot, when open blown or not restricted. Higher densities may be obtained in closed or restricted mold. BJB's 6800 Series Pigments may be added to the "B" side for developing a wide range of colors. TC-262 A/B can be hand mixed, machine dispensed, or mixed with a Jiffy Mixer®.

General Information		
Features	Good Flexibility	
	Low Density	
Uses	Foam	
Processing Method	Blow Molding	
	Foam Processing	
Physical	Nominal Value	Unit
Specific Gravity		
Part A : 25°C	1.187	g/cm ³
Part B : 25°C	1.017	g/cm ³
Density	80.1 to 96.1	kg/m ³
Cream Time (25°C)	20.0 to 30.0	sec
Rise Time	2.5 to 3.0	min
Brookfield Viscosity		
Part A : 25°C	205	mPa · s
Part B : 25°C	620	mPa · s
Cure Time (25°C) ¹	20.0 to 30.0	min
Thermoset	Nominal Value	Unit
Thermoset Components		
Part A	Mix Ratio by Weight: 33	
Part B	Mix Ratio by Weight: 100	
Shelf Life	26	wk
NOTE		
1.	Depending on part size and cross section	

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