VECTOR® 4215A

Styrene Isoprene Styrene + SI Block Copolymer

Dexco Polymers LP

Message:

VECTOR 4215A

Styrene-Isoprene-Styrene/Styrene-Isoprene (SIS/SI) Block Copolymer

SIS triblock / SI diblock (SIS/SI)(1) copolymer blend.

Contains ~18% SI diblock copolymer.

Medium styrene copolymer.

Outstanding thermal stability and melt processability.

Supplied as a dense pellet, dusted with talc.

VECTOR styrenic block copolymers find use under certain regulations as articles or as ingredients in articles intended for food contact or medical applications. Please contact your Dexco Polymers agent for a detailed letter of certification or further information.

VECTOR 4215A is a blend of linear, pure styrene-isoprene-styrene triblock and pure styrene-isoprene diblock copolymers. The individual components are produced via proprietary sequential anionic polymerization technology from Dexco Polymers LP, a Dow/ExxonMobil Venture. It is not formulated with the antioxidant TNPP (tris(nonylphenyl) phosphite).

It is suited for applications where a higher modulus, higher temperature end-use, and enhanced creep resistance is desired versus VECTOR 4113A SIS/SI. It is designed for use in hot melt adhesive applications such as disposable adhesives requiring superior cohesive strength and heat resistance along with low creep compliance.

| General Information | |
|---------------------|-------------------------|
| Features | Copolymer |
| | Food Contact Acceptable |
| | Good Creep Resistance |
| | Good Processability |
| | Good Thermal Stability |
| | High Heat Resistance |
| | High Strength |
| | |

Uses

Adhesives

High Temperature Applications

| Forms | Pellets | | |
|---|---------------|----------|-----------------|
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 0.938 | g/cm³ | ASTM D792 |
| Melt Mass-Flow Rate (MFR) (200°C/5.0 kg) | 0.90 | g/10 min | ASTM D1238 |
| Solution Viscosity | 720 | mPa·s | ASTM D2196 |
| Ash Content | 0.3 | wt% | ASTM D1416 |
| Styrene Content | 30.0 | wt% | Internal Method |
| Diblock Content | 18.0 | wt% | Internal Method |
| Volatiles | 0.2 | wt% | Internal Method |
| Hardness | Nominal Value | Unit | Test Method |
| Durometer Hardness (Shore A, 1 sec) | 58 | | ASTM D2240 |
| Elastomers | Nominal Value | Unit | Test Method |
| Tensile Stress ¹ (300% Strain, 25°C) | 3.45 | MPa | ASTM D412 |

| Tensile Strength ² (Yield, 25°C) | 17.9 | MPa | ASTM D412 | | | |
|---|---------------------|-----|-----------|--|--|--|
| Tensile Elongation ³ (Break, -4°C) | 1000 | % | ASTM D412 | | | |
| NOTE | | | | | | |
| 1. | 25 Wt. % in toluene | | | | | |
| 2. | 25 Wt. % in toluene | | | | | |
| 3. | 25 Wt. % in toluene | | | | | |

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