Styrolution PS 7800

High Impact Polystyrene

INEOS Styrolution Group GmbH

Message:

Styrolution PS 7800 is a High Impact Polystyrene product. It can be processed by coextrusion or injection molding and is available in Latin America or North America. Typical application: Bags/Liners.
Characteristics include:
Flame Rated
Good Processability
High Gloss
Impact Resistant

General Information	
Features	Good Processability High Gloss High Impact Resistance
Uses	Liners
UL File Number	E57787
Forms	Pellets
Processing Method	Coextrusion Injection Molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm³	ASTM D792
Apparent Density [1]	0.59 to 0.64	g/cm³	
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	3.6	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.40 to 0.70	%	ASTM D955
Hardness	**Nominal Value**	**Unit**	**Test Method**
Rockwell Hardness (L-Scale)	55		ASTM D785
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus	1790	MPa	ASTM D638
Tensile Strength (Yield, 23°C)	28.3	MPa	ASTM D638
Tensile Elongation (Break)	25	%	ASTM D638
Flexural Modulus	1970	MPa	ASTM D790
Flexural Strength	52.1	MPa	ASTM D790
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact (23°C)	80	J/m	ASTM D256
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load (1.8 MPa, Annealed)	85.0	°C	
Vicat Softening Temperature	101	°C	ASTM D1525 [2]

CLTE - Flow	9.0E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength (3.18 mm)	16	kV/mm	ASTM D149
Dielectric Constant (1.00 mm, 1 MHz)	2.50		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Optical	Nominal Value		Test Method
Gardner Gloss (60°)	95		ASTM D523
Injection	Nominal Value	Unit	
Processing (Melt) Temp	182 to 277	°C	
Mold Temperature	37.8 to 82.2	°C	
NOTE			
1.	without external lubricant		
2.	Rate B (120°C/h), Loading 1 (10 N)		

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China