

DINALON® B1S25 MI-4109

Polyamide 6

Grupo Repol

Message:

DINALON® B1S25 MI-4109 is a Polyamide 6 (Nylon 6) product. It is available in Europe. Primary characteristic: impact resistant.

General Information			
Features	Medium Impact Resistance		
Appearance	Black		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density	1.12	g/cm ³	ISO 1183/A
Humidity ¹	< 0.25	%	ISO 15512/B
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2300	MPa	ISO 527-2
Tensile Stress (Break)	60.0	MPa	ISO 527-2
Tensile Strain			ISO 527-2
Yield	3.5	%	
Break	> 25	%	
Flexural Modulus	1800	MPa	ISO 178
Flexural Stress	80.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	16	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	55.0	°C	ISO 75-2/A
Vicat Softening Temperature	> 200	°C	ISO 306/B
NOTE			
1.	Karl-Fischer		

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