LUVOCOM® 1105/BK0873

Polyetheretherketone

Lehmann & Voss & Co.

Message:

LUVOCOM®1105/BK0873 is a polyetheretherketone (PEEK) material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific.
LUVOCOM®The main features of 1105/BK0873 are:
flame retardant/rated flame
Flame Retardant
sterilizable
chemical resistance
Typical application areas include:
textile/fiber
engineering/industrial accessories
Aerospace
Automotive Industry
medical/health care

General Information	
UL YellowCard	E108976-218792
Features	Good chemical resistance Hydrolysis resistance Disinfect with steam Flame retardancy
Uses	Textile applications Engineering accessories Aerospace applications Application in Automobile Field Medical/nursing supplies
Appearance	Black

Physical	Nominal Value	Unit	Test Method
Density	1.32	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (380°C/10.0 kg)	32.0	cm³/10min	ISO 1133
Molding Shrinkage	1.0 - 1.6	%	DIN 16901
Water Absorption (23°C, 24 hr)	0.50	%	

Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4000	MPa	ISO 527-2
Tensile Stress (Break)	100	MPa	ISO 527-2
Tensile Strain (Yield)	5.0	%	ISO 527-2
Flexural Modulus	3500	MPa	ISO 178
Flexural Stress	145	MPa	ISO 178

Coefficient of Friction (Static)	0.58		
Flexural Strain at Flexural Strength	6.0	%	ISO 178
Maximum operating temperature-Short Term	260	°C	
Insulation Resistance	> 1.0E+12	ohms	IEC 60167
Thermal	**Nominal Value**	**Unit**	**Test Method**
Heat Deflection Temperature (1.8 MPa, Unannealed)	152	°C	ISO 75-2/A
Continuous Use Temperature	250	°C	UL 746B
CLTE - Flow	4.7E-5	cm/cm/°C	DIN 53752
Thermal Conductivity	0.25	W/m/K	DIN 52612
Flammability	**Nominal Value**	**Unit**	**Test Method**
Flame Rating [1]	V-0		UL 94
Injection	**Nominal Value**	**Unit**	
Drying Temperature			
Hot air dryer, A	150	°C	
Hot air dryer, B	120	°C	
Drying Time			
Hot air dryer, A	3.0 - 6.0	hr	
Hot air dryer, B	6.0 - 8.0	hr	
Suggested Max Moisture	0.050	%	
Rear Temperature	360 - 370	°C	
Middle Temperature	380 - 390	°C	
Front Temperature	390 - 400	°C	
Nozzle Temperature	360 - 380	°C	
Processing (Melt) Temp	390	°C	
Mold Temperature	170 - 190	°C	

Injection instructions

General
In general LUVOCOM® can be processed on conventional injection moulding machines while observing the usual technical guidelines.
Any added fibrous materials or fillers may have an abrasive effect. In this case the cylinder and screw should be protected against wear as is usual in the processing of reinforced thermoplastic materials.
Lengthy dwell times for the melts in the cylinder should be avoided.
Lower the temperatures during interruptions!
Predrying (optional)
It is advisable to predry the granulate with a suitable dryer immediately before processing.
The granulate may absorb moisture from the air.
Delivery Form & Storage
Unless indicated otherwise, the material is delivered as 3mm-long pellets in sealed bags on pallets.
Preferably storage should be effected in dry and normally temperatured rooms
Additional Information
During processing, the moisture content should not exceed 0.05%. To avoid internal stresses, a medium to high injection rate should be used. An increase in tool temperature may be helpful. Post-crystallization may lead to warpage at elevated operating temperatures. This can be counteracted by suitable heat treatment.
The processing notes provided merely represent a recommendation for general use. Due to the large variety of machines, geometries and volumes of parts, etc., it may be necessary to employ different settings according to the specific application.
High-temperature polymers place increased demands on the tool steels employed.
Please contact us for further information.

NOTE

1.	Not recognized by UL.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

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