

DENYL A 1010

Acrylonitrile Butadiene Styrene + Nylon

Vamp Tech

Message:

PA / ABS, 10% glass fiber reinforced, not Flame Retardant compound, good mechanical properties.

General Information			
Filler / Reinforcement	Glass Fiber,10% Filler by Weight		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.12	g/cm ³	ASTM D792
Molding Shrinkage			ASTM D955
Flow	0.60	%	
Across Flow	0.80	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3500	MPa	ASTM D638
Tensile Strength (Yield)	60.0	MPa	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	8.0	kJ/m ²	ISO 180/A
Unnotched Izod Impact Strength	30	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	110	°C	ASTM D648A
Vicat Softening Temperature	140	°C	ASTM D1525 ¹
RTI Elec	90.0	°C	UL 746
RTI Imp	90.0	°C	UL 746
RTI Str	90.0	°C	UL 746
Injection	Nominal Value	Unit	
Drying Temperature	70.0	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	250	°C	
Mold Temperature	60.0	°C	
NOTE			
1.	Loading 2 (50 N)		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

