

Andur 5-DP-LM/Curene® 3005

Polyurethane (Polyester, TDI)
Anderson Development Company

Message:
All properties based on Andur® 5-DP-LM cured with Curene® 3005

General Information			
Forms	Liquid		
Processing Method	Casting		
Hardness	Nominal Value	Test Method	
Durometer Hardness (Shore A)	90	ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	46.5	MPa	ASTM D638
Tensile Elongation (Break)	580	%	ASTM D638
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
100% strain	6.21	MPa	ASTM D412
300% strain	10.3	MPa	ASTM D412
Tear Strength			
-- 1	74.4	kN/m	ASTM D624
Cracking	47	kN/m	ASTM D470
Compression Set	39	%	ASTM D395
Thermoset	Nominal Value	Unit	
Pot Life	8.0 - 10	min	
Demold Time	45	min	
Post Cure Time (23°C)	72	hr	
Additional Information			
Prepolymer NCO%: 5.0-5.4Grams Curene® 3005 per 100 grams prepolymer: 32.9Rebound, %: 32Stoichiometry: 0.95Prepolymer Temperature, °F: 190-210Curene® 3005 Temperature, °F: 158Post Cure Time, 212°F, hours: 16			
Injection	Nominal Value	Unit	
Mold Temperature	107	°C	
NOTE			
1.	C mould		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

