

RTP 304 SE

Polycarbonate
RTP Company

Message:

Glass Fiber - Self Extinguishing - Halogen Free - UL94 V-2

General Information			
UL YellowCard	E84658-251451		
Filler / Reinforcement	Glass fiber reinforced material, 25% filler by weight		
Features	Halogen-free		
	Self-extinguishing		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.37	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.10 - 0.30	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.090	%	ASTM D570
Moisture Content	0.020	%	
Primary Additive	25	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	118		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7580	MPa	ASTM D638
Tensile Strength	117	MPa	ASTM D638
Tensile Elongation (Yield)	3.0 - 4.0	%	ASTM D638
Flexural Modulus	6210	MPa	ASTM D790
Flexural Strength	179	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	160	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	960	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	149	°C	ASTM D648
1.8 MPa, not annealed	146	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+16	ohms · cm	ASTM D257
Dielectric Strength ¹ (in Oil)	19	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.30		ASTM D150
Dissipation Factor (1 MHz)	8.0E-3		ASTM D150

Arc Resistance	120	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.50 mm	V-2		UL 94
3.00 mm	V-1		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	288 - 316	°C	
Mold Temperature	82.2 - 121	°C	
Injection Pressure	68.9 - 103	MPa	
Injection instructions			
Desiccant Type Dryer Required.			
NOTE			
1.	Method A (short time)		

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