ABS Proquigel GSM

Acrylonitrile Butadiene Styrene

Proquigel

Message:

A high impact resistance grade with good processing and gloss finish characteristics. Ideally used to produce security helmets, pipe fittings, heals for shoes and a series of other items where these properties are required.

General Information			
Features	Good Impact Resistance		
	Good Processability		
	High Gloss		
Uses	Fittings		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	1.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.50	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	105		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	46.0	MPa	ASTM D638
Tensile Elongation (Break)	30	%	ASTM D638
Flexural Modulus	2200	MPa	ASTM D790
Flexural Strength (Break)	67.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 6.20 mm)	240	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8	87.0	°C	ASTM D648
MPa, Unannealed)		°C	
Vicat Softening Temperature	107	۰ <u>ر</u>	ASTM D1525
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

