

Tenite™ Propionate 380A3V32818 Clear, Trsp

Cellulose Acetate Propionate

Eastman Chemical Company

Message:

Tenite™ cellulosic plastics are noted for their excellent balance of properties - toughness, hardness, strength, surface gloss, clarity, and a warm feel. The mechanical properties if Tenite™ cellulosic plastics differ with plasticizer levels. Lower plasticizer content yields a harder surface, higher heat resistance, greater rigidity, higher tensile strength, and better dimensional stability. Higher plasticizer content increases impact strength. Tenite™ cellulosic plastics are available in natural, clear, selected ambers or smoke transparents and black translucent. Color concentrates are available in let-down ratios from 10:1 to 40:1. Tenite™ Cellulosic Acetate Propionate 380-18 has a plasticizer level of 18%. It is resistant to high temperatures.

General Information			
Additive	Plasticizer (18%)		
Features	Good Strength		
	Good Toughness		
	High Clarity		
	High Gloss		
	High Hardness		
	High Heat Resistance		
	Plasticized		
	Renewable Resource Content		
	Soft		
Uses	Eyeglasses		
Appearance	Amber		
	Black		
	Clear/Transparent		
	Natural Color		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.19	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.20 to 0.60	%	ASTM D955
Water Absorption (23°C, 24 hr)	1.4	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 23°C)	55		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield, 23°C	22.1	MPa	
Break, 23°C	27.6	MPa	
Tensile Elongation (Break, 23°C)	35	%	ASTM D638
Flexural Modulus (23°C)	1170	MPa	ASTM D790

Flexural Strength (Yield, 23°C)	29.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-40°C	110	J/m	
23°C	520	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load ¹			ASTM D648
0.45 MPa, Annealed	77.0	°C	
1.8 MPa, Annealed	67.0	°C	
Vicat Softening Temperature ²	87.0	°C	ASTM D1525
CLTE - Flow (23°C)	2.0E-5	cm/cm/°C	ASTM D696
Specific Heat (23°C)	1260 to 1670	J/kg/°C	DSC
Thermal Conductivity ³ (23°C)	0.25	W/m/K	ASTM C177
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength (23°C)	12 to 19	kV/mm	ASTM D149
Dielectric Constant (23°C, 1 MHz)	3.30 to 3.80		ASTM D150
Dissipation Factor (23°C, 1 MHz)	0.010 to 0.15		ASTM D150
Optical	Nominal Value	Unit	Test Method
Refractive Index	1.460 to 1.490		ASTM D542
Transmittance (1520 μm)	> 90.0	%	ASTM D1003
Haze (1520 μm)	< 8.5	%	ASTM D1003
Additional Information	Nominal Value	Unit	Test Method
Soluble Matter Loss (23°C)	0.10	%	ASTM D570
Weight Loss on Heating - 72 hrs (80°C)	1.0	%	ASTM D1562
NOTE			

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|----|-------------------------------------|
| 1. | Conditioned 4 hours at 70°C (158°F) |
| 2. | Conditioned 4 hours at 70°C (158°F) |
| 3. | Range: 0.17 to 0.33 |

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