

DiaAlloy TE-35

Polyphenylene Ether

Mitsubishi Rayon America Inc.

Message:

DiaAlloy TE-35 is a Polyphenylene Ether (PPE) material. It is available in North America.

Important attributes of DiaAlloy TE-35 are:

Flame Rated

Heat Resistant

Impact Resistant

Typical applications include:

Automotive

Engineering/Industrial Parts

General Information			
Features	Good Heat Aging Resistance		
	Good Impact Resistance		
	High Heat Resistance		
Uses	Automotive Applications		
	Pump Parts		
UL File Number	E85500		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.06	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.70	%	ASTM D955
Water Absorption (24 hr)	0.18	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	115		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	53.9	MPa	ASTM D638
Tensile Elongation (Yield)	50	%	ASTM D638
Flexural Modulus	2350	MPa	ASTM D790
Flexural Strength (Yield)	79.4	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-40°C	110	J/m	
-30°C	130	J/m	
23°C	200	J/m	
Unnotched Izod Impact			ASTM D256
-40°C	120	J/m	
23°C	260	J/m	

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	130	°C	
1.8 MPa, Unannealed	120	°C	
Vicat Softening Temperature	150	°C	ASTM D1525
Melting Temperature	260 to 310	°C	
CLTE - Flow	7.0E-5	cm/cm/°C	ASTM D696
Flammability	Nominal Value		Test Method
Flame Rating (1.59 mm)	HB		UL 94

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