

# Cellophane™ 500MS

Regenerated Cellulose

Innovia Films Ltd.

## Message:

Regenerated cellulose film (RCF), coated on both sides with nitrocellulose by a solvent process.

General Information			
Features	Antistatic		
	Biodegradable		
	Deadfold and Twist Retention		
	Flavor & Aroma Barrier		
	Gas Barrier		
	Grease Resistant		
	Heat Sealable		
	High Clarity		
	High Gloss		
	Moisture Barrier		
	Oil Resistant		
	Renewable Resource Content		
Uses	Film		
	Packaging		
	Tape		
Agency Ratings	EU 2004/19/EC		
Appearance	Clear/Transparent		
	Colors Available		
Forms	Film		
Mechanical	Nominal Value	Unit	Test Method
Coefficient of Friction			ASTM D1894
vs. Itself - Dynamic	0.20		
vs. Itself - Static	0.25		
Films	Nominal Value	Unit	Test Method
Secant Modulus			ASTM D882
1% Secant, MD : 35 µm	> 3000	MPa	
1% Secant, TD : 35 µm	> 1500	MPa	
Tensile Strength			ASTM D882
MD : Yield,35 µm	125	MPa	
TD : Yield,35 µm	70.0	MPa	

Tensile Elongation			ASTM D882
MD : Break, 35 $\mu\text{m}$	22	%	
TD : Break, 35 $\mu\text{m}$	70	%	
Seal Strength <sup>1</sup>	1.8	N/mm	Internal Method
Seal Initiation Temperature <sup>2</sup> (35 $\mu\text{m}$ )	90.0 to 160	$^{\circ}\text{C}$	Internal Method
Oxygen Transmission Rate (Wet) <sup>3</sup> (23 $^{\circ}\text{C}$ , 35 $\mu\text{m}$ , 0.0% RH)	3.00	$\text{cm}^3/\text{m}^2/24 \text{ hr}$	ASTM F1927
Water Vapor Transmission <sup>4</sup>	20	$\text{g}/\text{m}^2/24 \text{ hr}$	ASTM E96
Film Gauge	34.7	$\mu\text{m}$	Internal Method
Yield (34.7 $\mu\text{m}$ )	20.0	$\text{m}^2/\text{kg}$	Internal Method
Optical	Nominal Value	Unit	Test Method
Gloss (45 $^{\circ}$ , 34.7 $\mu\text{m}$ )	90		ASTM D2457
Haze <sup>5</sup> (34.7 $\mu\text{m}$ )	4.0	%	ASTM D1003
NOTE			

- |    |  |
|----|--|
| 1. | g(f)/38mm, 135 $^{\circ}\text{C}$ , 0.5 secs, 69 kN/m <sup>2</sup> |
| 2. | 0.5s dwell, 69 kN/m <sup>2</sup>                                   |
| 3. | RH: 0 to 5%  |
| 4. | 38 $^{\circ}\text{C}$ , 90%RH                                      |
| 5. | 2.5 $^{\circ}$ wide angle  |

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