

Tecomid® NA30 NL RM

Polyamide 66
Eurotec Engineering Plastics

Message:
PA6.6, unfilled, MoS2 modified, natural

General Information			
Additive	Molybdenum disulfide lubricant		
Features	Lubrication		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS compliance		
Appearance	Natural color		
Processing Method	Injection molding		
Resin ID (ISO 1043)	PA6.6		
Physical	Nominal Value	Unit	Test Method
Density	1.15	g/cm ³	ISO 1183
Molding Shrinkage			Internal method
Vertical flow direction	1.4	%	Internal method
Flow direction	1.4	%	Internal method
Water Absorption (Equilibrium, 23°C, 50% RH)	2.6	%	ISO 62
Moisture Content		%	ISO 960
Back Pressure	Low		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	3500	MPa	ISO 527-2
Tensile Stress (Yield, 23°C)	85.0	MPa	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ISO 180/1A
-30°C	5.0	kJ/m ²	ISO 180/1A
23°C	6.0	kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength			ISO 180/1U
-30°C	No Break		ISO 180/1U
23°C	No Break		ISO 180/1U
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	220	°C	ISO 75-2/B
1.8 MPa, not annealed	80.0	°C	ISO 75-2/A
Melting Temperature ¹	262	°C	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093

Volume Resistivity	1.0E+15	ohms·cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.750 mm	HB		UL 94
1.60 mm	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0 - 4.0	hr	
Hopper Temperature	60.0 - 80.0	°C	
Processing (Melt) Temp	270 - 290	°C	
Mold Temperature	50.0 - 90.0	°C	
Injection Rate	Moderate-Fast		
Holding Pressure	50.0 - 100	MPa	
Injection instructions			
Pre-drying is not necessary for materials in moisture proof closed bags.			
NOTE			
1.	10 K/min		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

