

Hostacom HKP 215D BLACK

Polypropylene Homopolymer

LyondellBasell Industries

Message:

Hostacom HKP 215D BLACK is a mineral filled PP homopolymer, with medium melt flow rate.

This grade is not intended for medical, pharmaceutical, food and drinking water applications.

General Information			
Filler / Reinforcement	Mineral filler		
Features	Homopolymer		
	Medium liquidity		
Uses	Electrical appliances		
Appearance	Black		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.24	g/cm ³	ISO 1183/A
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	13	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	12.0	cm ³ /10min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	2600	MPa	ISO 527-2
Tensile Stress (Yield, 23°C)	22.0	MPa	ISO 527-2
Tensile Strain (Yield, 23°C)	4.0	%	ISO 527-2
Flexural Modulus ¹ (23°C)	2600	MPa	ISO 178/A
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
0°C	1.5	kJ/m ²	ISO 179/1eA
23°C	2.5	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
0°C	20	kJ/m ²	ISO 179/1eU
23°C	55	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	96.0	°C	ISO 75-2/B
1.8 MPa, not annealed	58.0	°C	ISO 75-2/A
NOTE			
1.	1.0 mm/min		

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