# Generic Acrylic, Unspecified

## Acrylic

#### Generic

#### Message:

This data represents typical values that have been calculated from all products classified as: Generic Acrylic, Unspecified This information is provided for comparative purposes only.

General Information			
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.09 to 1.19	g/cm³	ASTM D792
Molding Shrinkage - Flow (23°C)	0.40 to 0.59	%	ASTM D955
Water Absorption			ASTM D570
23°C, 24 hr	0.30 to 0.31	%	
Saturation, 23°C	0.19 to 0.30	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (23°C)	78 to 95		ASTM D785
Barcol Hardness	40 to 50		ASTM D2583
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	2190 to 3420	MPa	ASTM D638
Tensile Strength			ASTM D638
Yield, 23°C	37.4 to 70.8	MPa	
23°C	65.6 to 68.9	MPa	
Tensile Elongation (Break, 23°C)	2.6 to 11	%	ASTM D638
Flexural Modulus (23°C)	1450 to 3330	МРа	ASTM D790
Flexural Strength (23°C)	70.2 to 117	МРа	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	21 to 34	J/m	ASTM D256
Instrumented Dart Impact (23°C)	3.80 to 40.7	J	ASTM D3763
Gardner Impact (23°C)	0.226 to 13.6	J	ASTM D3029
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	78.7 to 98.2	°C	ASTM D648
CLTE - Flow	6.7E-5 to 8.1E-5	cm/cm/°C	ASTM D696
Optical	Nominal Value	Unit	Test Method
Refractive Index	1.490 to 1.491		ASTM D542
Transmittance	90.0 to 93.5	%	ASTM D1003
Haze	0.80 to 2.2	%	ASTM D1003
Yellowness Index	0.45 to 2.2	YI	ASTM D1925

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### Recommended distributors for this material

# Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

