

Panlite® L-1225L

Polycarbonate

TEIJIN LIMITED

Message:

Panlite® L-1225L is a Polycarbonate (PC) material. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for injection molding.

Important attributes of Panlite® L-1225L are:

Flame Rated

Good Mold Release

Low Viscosity

Typical application of Panlite® L-1225L: Automotive

General Information			
UL YellowCard	E195100-101422438	E244324-101516420	E50075-312266
Features	E245526-101512718		
	Good Mold Release		
	Ultra Low Viscosity		
Uses	General Purpose		
Appearance	Clear/Transparent		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (300°C/1.2 kg)	18.0	cm ³ /10min	ISO 1133
Molding Shrinkage			Internal Method
Across Flow : 4.00 mm	0.50 to 0.70	%	
Flow : 4.00 mm	0.50 to 0.70	%	
Water Absorption (23°C, 24 hr)	0.20	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2400	MPa	ISO 527-2/1
Tensile Stress (Yield)	61.0	MPa	ISO 527-2/50
Tensile Strain (Yield)	6.0	%	ISO 527-2/50
Nominal Tensile Strain at Break	> 50	%	ISO 527-2/50
Flexural Modulus ¹	2350	MPa	ISO 178
Flexural Stress ²	93.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	67	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength	No Break		ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			

0.45 MPa, Unannealed	139	°C	ISO 75-2/B
1.8 MPa, Unannealed	126	°C	ISO 75-2/A
Vicat Softening Temperature	146	°C	ISO 306/B50
CLTE			ISO 11359-2
Flow	7.0E-5	cm/cm/°C	
Transverse	7.0E-5	cm/cm/°C	
RTI Elec (1.50 mm)	125	°C	UL 746
RTI Imp (1.50 mm)	115	°C	UL 746
RTI Str (1.50 mm)	125	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+15	ohms·cm	IEC 60093
Electric Strength ³	30	kV/mm	IEC 60243-1
Relative Permittivity			IEC 60250
100 Hz	3.10		
1 MHz	3.00		
Dissipation Factor			IEC 60250
100 Hz	1.0E-3		
1 MHz	9.0E-3		
Comparative Tracking Index	250	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.90 mm	HB		
0.400 mm	V-2		
Glow Wire Flammability Index			IEC 60695-2-12
1.50 mm	850	°C	
3.00 mm	960	°C	
Glow Wire Ignition Temperature			IEC 60695-2-13
1.50 mm	875	°C	
3.00 mm	850	°C	
Optical	Nominal Value	Unit	Test Method
Refractive Index	1.585		ASTM D542
Transmittance (3000 μm)	88.0	%	ASTM D1003
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		
3.	short time test		

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