

# Hifax TRC 280X NA Black

Polypropylene Copolymer

LyondellBasell Industries

## Message:

Hifax TRC 280X NA Black is a high melt flow, 31% mineral filled polypropylene copolymer for injection moulding. It combines very high flowability with an excellent impact/stiffness balance and a very low CLTE. The grade has been specifically designed for moulding of large complex parts that require high impact strength as well as good stiffness. This grade is available in pellet form. It contains no UV stabilizaton, and therefore it designed to be used only for fully painted parts.

General Information			
Filler / Reinforcement	Mineral,31% Filler by Weight		
Features	Copolymer		
	Good Impact Resistance		
	Good Stiffness		
	High Flow		
	Paintable		
Uses	Automotive Applications		
	Automotive Bumper		
	Automotive Exterior Parts		
Appearance	Black		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.14	g/cm <sup>3</sup>	ISO 1183/A
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	20	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	22.0	MPa	ISO 527-2
Flexural Modulus	2800	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180/1A
-40°C	2.5	kJ/m <sup>2</sup>	
23°C	10	kJ/m <sup>2</sup>	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	120	°C	ISO 75-2/B
1.8 MPa, Unannealed	65.0	°C	ISO 75-2/A

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