

RTP PP 30 GF FR0 NAT

Polypropylene

RTP Company

Message:

Glass Fiber - Flame Retardant - Value Product - UL94

General Information			
UL YellowCard	E84658-519961		
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Features	Flame Retardant		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.46	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.10 to 0.30	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	105		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7580	MPa	ASTM D638
Tensile Strength	68.9	MPa	ASTM D638
Tensile Elongation (Yield)	2.0 to 4.0	%	ASTM D638
Flexural Modulus	6210	MPa	ASTM D790
Flexural Strength	110	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	96	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	530	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	154	°C	
1.8 MPa, Unannealed	143	°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+15	ohms · cm	ASTM D257
Dielectric Strength ¹ (in Oil)	18	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.30		ASTM D150
Dissipation Factor (1 MHz)	3.0E-3		ASTM D150
Arc Resistance	85.0	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	V-0		
3.00 mm	V-0		

Additional Information	Nominal Value	Unit
Primary Additive	30	%
Injection	Nominal Value	Unit
Drying Temperature	79.4	°C
Drying Time	2.0	hr
Processing (Melt) Temp	191 to 232	°C
Mold Temperature	32.2 to 65.6	°C
Injection Pressure	68.9 to 103	MPa
NOTE		
1.	Method A (Short-Time)	

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