# Yuyao PBT 3060G30

### Polybutylene Terephthalate

Yuyao Tenglong Plastics Co., Ltd.

#### Message:

Yuyao PBT 3060G30 is a Polybutylene Terephthalate (PBT) product filled with 30% glass fiber. It can be processed by injection molding and is available in Asia Pacific. Applications of Yuyao PBT 3060G30 include electrical/electronic applications and handles.

Characteristics include:

Flame Rated

Flame Retardant

Creep Resistant

Fatigue Resistant

Good Dimensional Stability

| General Information  |                                  |       |             |
|--|----------------------------------|-------|-------------|
| Filler / Reinforcement                                     | Glass Fiber,30% Filler by Weight |       |             |
| Additive   | Flame Retardant                  |       |             |
| Features   | Electrically Insulating          |       |             |
|  | Fatigue Resistant                |       |             |
|  | Flame Retardant                  |       |             |
|  | Good Creep Resistance            |       |             |
|  | Good Dimensional Stability       |       |             |
|  | Good Impact Resistance           |       |             |
|  | Good Processability              |       |             |
|  | High Heat Resistance             |       |             |
| Uses   | Electrical Parts                 |       |             |
|  | Flexible Grips                   |       |             |
|  | Printed Circuit Boards           |       |             |
| Processing Method  | Injection Molding                |       |             |
| Physical   | Nominal Value                    | Unit  | Test Method |
| Specific Gravity   | 1.55                             | g/cm³ | ASTM D792   |
| Molding Shrinkage - Flow                                   | 0.50 to 0.80                     | %     | ASTM D955   |
| Mechanical   | Nominal Value                    | Unit  | Test Method |
| Tensile Strength   | 105                              | MPa   | ASTM D638   |
| Tensile Elongation (Break)                                 | 3.0                              | %     | ASTM D638   |
| Flexural Modulus   | 6700                             | MPa   | ASTM D790   |
| Flexural Strength  | 155                              | MPa   | ASTM D790   |
| Impact   | Nominal Value                    | Unit  | Test Method |
| Notched Izod Impact (Area)                                 | 6.00                             | kJ/m² | ASTM D256   |
| Thermal  | Nominal Value                    | Unit  | Test Method |
| Deflection Temperature Under Load (1.8<br>MPa, Unannealed) | 200                              | °C    | ASTM D648   |

| Electrical             | Nominal Value | Unit    | Test Method |
|------------------------|---------------|---------|-------------|
| Volume Resistivity     | 1.0E+16       | ohms·cm | ASTM D257   |
| Flammability           | Nominal Value | Unit    | Test Method |
| Flame Rating           |               |         | UL 94       |
| 1.60 mm                | V-0           |         |             |
| 3.20 mm                | V-0           |         |             |
| Injection              | Nominal Value | Unit    |             |
| Drying Temperature     | 115 to 120    | °C      |             |
| Drying Time            | 6.0 to 8.0    | hr      |             |
| Processing (Melt) Temp | 230 to 250    | °C      |             |
| Mold Temperature       | 60.0 to 100   | °C      |             |
| Injection Pressure     | 70.0 to 100   | MPa     |             |

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