

ASACLEAN™ EX

Proprietary

ASACLEAN - Sun Plastech Inc.

Message:

EX Grade is our strongest-cleaning purging compound for thermoplastic injection molding and extrusion machines. EX Grade is glass-filled to provide excellent scrubbing of carbon and / or color deposits while especially designed to leave less purging compound residue behind. EX Grade is suitable for purging a wide range of commodity, engineering, and super-engineering resins. EX is especially recommended for helping prevent machine overhauls or for facilitating screw-pulls if they are mandatory.

High Detergency

Styrenic-Based

Glass-filled

Resins Purged:

Most commodity and engineering resins within the processing temperature range.

Tips for purging with ASACLEAN EX Grade:

EX Grade is ideal for hard to purge resins requiring maximum deposit removal

Generally NOT recommended for hot runner cleaning and sealing due to its glass content

For Extrusion, screen packs (mesh) should be removed when purging

EX Grade should not be left idle in a machine, at any temperature, for longer than 30 minutes

Applications:

Color Changes

Material Changes

High Temperature Resins

Carbon/Color Contamination

Processing temperature:

390 to 680°F (200 to 360°C)

Tips when using ASACLEAN:

ASACLEAN does not work by chemical reaction.

No soak time or hold-up time is required for an effective purge

For maximum performance, ASACLEAN should not be diluted with other materials.

ASACLEAN works best with maximum agitation. Use the maximum safe screw speed and for injection molding also use maximum safe back pressure with the screw in the most forward position.

General Information		
Filler / Reinforcement	Glass Fiber	
Uses	Purging Compound	
Forms	Pellets	
Additional Information	Nominal Value	Unit
Processing Temperature	199 to 360	°C

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Recommended distributors for this material

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