# SILPURAN® 6000/30 A/B

### Silicone

### Wacker Chemie AG

### Message:

Silicone Rubber, LSR
Gaskets, Plastics and Rubber Processing
Membranes, Pharmaceuticals & Healthcare
Masks, Pharmaceuticals & Healthcare
Seals (HealthCare / Pharma), Pharmaceuticals & Healthcare
Valves (HealthCare / Pharma), Pharmaceuticals & Healthcare

| General Information |  |                        |  |  |                      |
|---------------------|--|------------------------|--|--|----------------------|
| Features            | Biocompatible                                  |                        |  |  |                      |
|                     | BPA Free  Breathable  Good Chemical Resistance |                        |  |  |                      |
|                     |  |                        |  |  | Good Flexibility     |
|                     |  |                        |  |  | Good Sterilizability |
|                     |  | Good Thermal Stability |  |  |                      |
|                     |  | High Gas Permeability  |  |  |                      |
|                     | High Heat Resistance                           |                        |  |  |                      |
|                     | High Purity                                    |                        |  |  |                      |
|                     | Low to No Odor                                 |                        |  |  |                      |
|                     | Low to No Water Absorption                     |                        |  |  |                      |
|                     | Non-Toxic                                      |                        |  |  |                      |
|                     | Steam Resistant                                |                        |  |  |                      |
|                     |  |                        |  |  |                      |
| Uses                | Body Implants                                  |                        |  |  |                      |
|                     | Medical Devices                                |                        |  |  |                      |
|                     | Medical/Healthcare Applications                |                        |  |  |                      |
|                     | Pharmaceuticals                                |                        |  |  |                      |
|                     |  |                        |  |  |                      |
| Agency Ratings      | ISO 10993                                      |                        |  |  |                      |
|                     | USP Class VI                                   |                        |  |  |                      |
|                     |  |                        |  |  |                      |
| Processing Method   | Injection Molding                              |                        |  |  |                      |
|                     | Liquid Injection Molding (LIM)                 |                        |  |  |                      |
|                     |  |                        |  |  |                      |

| Uncured Properties | Nominal Value     | Unit  | Test Method |
|--------------------|-------------------|-------|-------------|
| Color              | Clear/Transparent |       |             |
| Density            | 1.10              | g/cm³ | ISO 1183    |
| Viscosity          | 210               | Pa·s  | DIN 53019   |

| Cured Properties            | Nominal Value | Unit | Test Method   |
|-----------------------------|---------------|------|---------------|
| Shore Hardness (Shore A)    | 30            |      | DIN 53505     |
| Tensile Strength            | 8.60          | MPa  | DIN 53504     |
| Tensile Elongation at Break | 650           | %    | DIN 53504     |
| Compression Set             | 13            | %    | DIN ISO 815-B |
| Tear Strength               | 31.0          | kN/m | ASTM D624B    |

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## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

