

Rotec® PC 7030

Polycarbonate

ROMIRA GmbH

Message:

Rotec® PC 7030 is a Polycarbonate (PC) material. It is available in Europe for injection molding.

Important attributes of Rotec® PC 7030 are:

Flame Rated

High Flow

General Information			
Features	High Flow		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	30	g/10 min	ISO 1133
Molding Shrinkage	0.50 to 0.70	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	2400	MPa	ISO 527-2/1
Tensile Stress (Yield, 23°C)	62.0	MPa	ISO 527-2/50
Tensile Strain (Break, 23°C)	120	%	ISO 527-2/50
Flexural Modulus ¹ (23°C)	2300	MPa	ISO 178
Flexural Stress ² (23°C)	93.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	9.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	122	°C	ISO 75-2/A
Vicat Softening Temperature	145	°C	ISO 306/B50
CLTE - Flow (23 to 55°C)	7.0E-5	cm/cm/°C	ISO 11359-2
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm)	V-2		UL 94
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

