

Nycal™ 2050R33H

Polyamide 612
Technical Polymers, LLC

Message:

Nycal™2050R33H is a polyamide 612 (nylon 6/12) material, and the filler is 33% glass fiber reinforced material. This product is available in North America and is processed by injection molding.
Nycal™The main features of 2050R33H are:
flame retardant/rated flame
heat stabilizer

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 33% filler by weight		
Additive	heat stabilizer		
Features	Thermal Stability		
Appearance	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.32	g/cm³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	165	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	3.5	%	ASTM D638
Flexural Modulus (23°C)	8270	MPa	ASTM D790
Flexural Strength (23°C)	241	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	130	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	216	°C	ASTM D648
1.8 MPa, not annealed	199	°C	ASTM D648
Melting Temperature	218	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+13	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Additional Information			
Tensile Elongation, ASTM D638: 3 to 4%Volum Resistivity, ASTM D257: >1e13 ohm-cm			
Injection	Nominal Value	Unit	
Drying Temperature	73.9 - 79.4	°C	
Drying Time	2.0 - 4.0	hr	
Processing (Melt) Temp	260 - 304	°C	

Mold Temperature	65.6 - 98.9	°C
Injection Rate	Moderate-Fast	
Back Pressure	0.103 - 0.689	MPa
Screw Speed	50 - 100	rpm
Clamp Tonnage	3.4 - 5.5	kN/cm ²
Cushion	3.18 - 12.7	mm
Screw L/D Ratio	20.0:1.0	
Screw Compression Ratio	2.5:1.0	

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