

Enviramid® N1300HL BK

Polyamide 66

Ravago Manufacturing Americas, LLC

Message:

Nylon 66

General Information			
UL YellowCard	E157012-101280927		
Recycled Content	Yes		
RoHS Compliance	RoHS Compliant		
UL File Number	E157012		
Physical	Nominal Value	Unit	Test Method
Density	1.17	g/cm ³	ISO 1183
Molding Shrinkage - Flow (3.18 mm)	1.5 to 1.9	%	ISO 294-4
Water Absorption (23°C, 24 hr)	1.2	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	65.0	MPa	ISO 527-2
Tensile Strain (Break)	10	%	ISO 527-2
Flexural Modulus	2800	MPa	ISO 178
Flexural Stress	107	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	4.0	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	70.0	°C	ISO 75-2/A
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm)	HB		UL 94

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