

Rhelon G1933H-01

Polyamide 6

RheTech, Inc.

Message:

Rhelon G1933H-01 is a Polyamide 6 (Nylon 6) product filled with 33% glass fiber. It can be processed by injection molding and is available in North America.

Characteristics include:

Heat Stabilizer

Impact Modified

General Information			
Filler / Reinforcement	Glass Fiber,33% Filler by Weight		
Additive	Heat Stabilizer		
	Impact Modifier		
Features	Heat Stabilized		
	Impact Modified		
Appearance	Black		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.38	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.20 to 0.40	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	141	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	2.0	%	
Break	2.0	%	
Flexural Modulus	7760	MPa	ASTM D790
Flexural Strength	214	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	130	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	212	°C	ASTM D648
Peak Melting Temperature	216	°C	ASTM D789
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Suggested Max Moisture	0.20	%	
Suggested Max Regrind	25	%	
Rear Temperature	218 to 235	°C	
Middle Temperature	241 to 263	°C	

Front Temperature	246 to 268	°C
Nozzle Temperature	246 to 268	°C
Processing (Melt) Temp	249 to 266	°C

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

