

TECHNO ALPHALLOY MPC2501LG

Polycarbonate + ABS

Techno Polymer Co, Ltd.

Message:

TECHNO ALPHALLOY MPC2501LG is a Polycarbonate + ABS (PC+ABS) product. It is available in Asia Pacific or North America. Primary characteristic: low gloss.

General Information			
Features	Low Gloss		
Physical	Nominal Value	Unit	Test Method
Density	1.11	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (240°C/10.0 kg)	22	g/10 min	ISO 1133
Molding Shrinkage	0.50 to 0.80	%	ISO 294-4
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	113		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	52.0	MPa	ISO 527-2
Flexural Modulus	2290	MPa	ISO 178
Flexural Stress	79.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	33	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	92.0	°C	ISO 75-2/B
Injection	Nominal Value	Unit	
Drying Temperature	100 to 110	°C	
Drying Time	2.0 to 5.0	hr	
Rear Temperature	220 to 270	°C	
Middle Temperature	220 to 270	°C	
Front Temperature	220 to 270	°C	
Mold Temperature	40.0 to 80.0	°C	

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Recommended distributors for this material

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