

KOPA® KN331F

Polyamide 66
Kolon Plastics, Inc.

Message:

KOPA® KN331F is a Polyamide 66 (Nylon 66) product. It is available in Asia Pacific, Europe, Latin America, or North America.
Characteristics include:
Flame Rated
High Flow

General Information			
UL YellowCard	E190675-100647267		
Features	High Flow		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.14	g/cm ³	ASTM D792
Molding Shrinkage - Flow	1.1 to 1.3	%	ASTM D955
Water Absorption (Equilibrium, 23°C, 60% RH)	1.3	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	120		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	83.0	MPa	ASTM D638
Tensile Elongation (Yield, 23°C)	60	%	ASTM D638
Flexural Modulus (23°C)	2940	MPa	ASTM D790
Flexural Strength (23°C)	128	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	69	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	235	°C	
1.8 MPa, Unannealed	85.0	°C	
Peak Melting Temperature	255	°C	ASTM D1525
CLTE - Flow	7.0E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength	20	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.30		ASTM D150
Arc Resistance	128	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-2		UL 94

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