

# RTP 1303 EF

Polyphenylene Sulfide

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'  
The data for this material has not been recently verified.  
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Features	Good Flow		
RoHS Compliance	Contact Manufacturer		
Appearance	Black		
	Natural Color		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.50	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.30	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.020	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	9650	MPa	ASTM D638
Tensile Strength	82.7	MPa	ASTM D638
Tensile Elongation (Yield)	1.0	%	ASTM D638
Flexural Modulus	8270	MPa	ASTM D790
Flexural Strength	124	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	75	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	260	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	238	°C	ASTM D648
Injection	Nominal Value	Unit	
Rear Temperature	302 to 343	°C	
Middle Temperature	302 to 343	°C	
Front Temperature	302 to 343	°C	
Mold Temperature	65.6 to 177	°C	
Injection Pressure	68.9 to 103	MPa	

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Recommended distributors for this material

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