## TOTAL Polyethylene XSene® HDPE XS 10 Orange YCF

High Density Polyethylene
TOTAL Refining & Chemicals

## Message:

HDPE XS 10 Orange YCF is a high performance hexene-based orange compound, with a MRS 10 MPa - PE 100 classification, and primarily intended for gas pipe applications.

HDPE XS 10 Orange YCF key characteristics are

superior resistance to slow crack growth and rapid crack propagation ensuring safe and long-term network operation

a broad bimodal molecular weight distribution offering easy processing for perfect pipes and fittings

an optimised formulation of additives and finely dispersed pigments providing outstanding long-term stability in service.

General Information	
Features	Good Melt Strength
	Good Processability
	Good Surface Finish
	Hexene Comonomer
	MedWide Molecular Weight Distrib.
	Weldable
Uses	Fittings
	Piping
Agency Ratings	EC 1907/2006 (REACH)
Appearance	Orange
Forms	Pellets
Processing Method	Extrusion
	Injection Molding
	Pipe Extrusion

Physical	Nominal Value	Unit	Test Method
Density	0.950	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/5.0 kg)	0.30	g/10 min	ISO 1133
Water Content	< 300	ppm	EN 12118
Thermal Stability (200°C)	> 20	min	ISO 11357-6
ISO Type	PE,E/M-ACGHL,50-T003		ISO 1872
Pigment Dispersion	< 3.00		ISO 18553
Injection	Nominal Value	Unit	
Processing (Melt) Temp	200 to 260	°C	
Extrusion	Nominal Value	Unit	

Melt Temperature 190 to 220 °C

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## Recommended distributors for this material

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